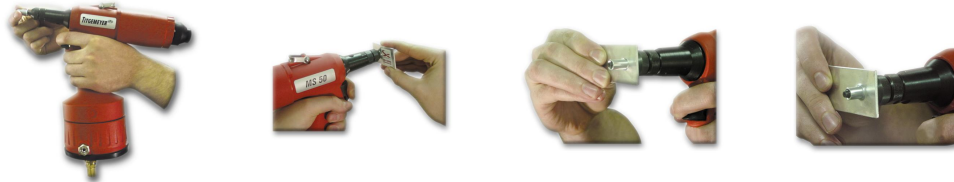




Installation Methods for RIV-FLOAT®



Method 1:

Utilized on 6-32, 8-32, M3, M4, and all Mechanically Locked (ML) parts

1. Change the mandrel of the Spin-Pull Installation Tool to be a 1/4-28 thread.
2. Adjust the stroke to properly install the RIV-FLOAT® rivet nut in the application material thickness.
3. Once the stroke is set, thread RIV-FLOAT® onto the tool.
4. Place RIV-FLOAT® into hole.
5. Activate the tool installing RIV-FLOAT® in the base material.
6. Remove the tool from RIV-FLOAT®.

Method 2:

Utilized on 10-24, 10-32, 1/4-20, 1/4-28, M5 and M6 parts

1. Change the mandrel of the Spin-Pull Installation Tool to match the thread of the RIV-FLOAT® rivet nut being installed.
2. Place a centering nose piece anvil onto the front of tool (this will center the RIV-FLOAT® nut during the installation process).
3. Adjust the stroke to properly install the RIV-FLOAT® rivet nut in the application material thickness.
4. Once the stroke is set, thread RIV-FLOAT® onto the tool.
5. Place RIV-FLOAT® into hole.
6. Activate the tool installing RIV-FLOAT® in the base material.
7. Remove the tool from RIV-FLOAT®.